

Work Order ID 76872

76872

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Tuesday, November 22, 2011 1:26:40 PM

Item ID: D205-641-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Ground Handling Wheel

Stop

NS2

Start Date: 11/22/2011 Start Qty: 1.00

1

Cust Item ID:

Required Date: 11/22/2011 Req'd Qty: 1.00

1

Customer:

Reference: DISSASSEMBLE

Approvals:

Process Plan:

MF

Date:

11-11-22

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

DSI 9536

A

150

0.00

150

Packaging

Memo

0.00

Packaging

PULL FROM STOCK D205-641-011 X 1 B

70533

DISSASSEMBLE AND PUT PARTS BACK INTO STOCK UNDER
ORIGINAL BATCH NUMBER

Sp 11-11-22

160

QC21- Final Inspection - Work Order Release

0.00

160

QC

Memo

0.00

Quality Control

11/11/21
MF
11-11-20

Picklist Print

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Work Order ID: 76872

Parent Item: D205-641-011

Parent Item Name: Ground Handling Wheel

Start Date: 11/22/2011

Required Date: 11/22/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:J Removed Manufacturing 05-10-25 JLM
 IPP K Rev D dwg 09.01.28 EC verifiedby:DD IPP REV:L 10.12.08 PER ECN10-
 661 DSI9536 REVA DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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AN4C46A		Purchased	No				Each	0.0000					
BOLT													
D2570		Manufactured	No				Each	76.0000					
Bushing													

Location	Loc Qty	Loc Code
ST017	76	
66933	1	
67759	6	
72122	1	
72960	41	
74868	27	

D3405-041		Manufactured	No				Each	9.0000					
Lug Assembly													

Location	Loc Qty	Loc Code
ST474	2	
62227	2	
ST748	7	
74549	7	

D3405-043		Manufactured	No				Each	10.0000					
Lug Assembly													

Location	Loc Qty	Loc Code
ST423	2	
65703	2	
ST478	8	
74550	8	

m107287 SP

-8 SP

-8x

B68970 SP

B68343 SP

Picklist Print

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Work Order ID: 76872

Parent Item: D205-641-011

Parent Item Name: Ground Handling Wheel

Start Date: 11/22/2011

Required Date: 11/22/2011

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased

No

Each

11,294.000

Nut

-4 SP

Location

Loc Qty

Loc Code

ST300

552

117441

51

117601

368

118451

133

ST516

5742

119017

5742

ST518

5000

119075

5000

4x

Picklist Print

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Work Order ID: 70533

Parent Item: D205-641-011

Parent Item Name: Ground Handling Wheel



REFERENCE ONLY

Start Date: 6/10/2011

Required Date: 6/15/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:J Removed Manufacturing 05-10-25 JLM
IPP K Rev D dwg 09.01.28 EC verifiedby:DD IPP REV:L
10.12.08 PER ECN10-661 DSI9536 REVA DD VER:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4C46A 		Purchased	No			110	Each	221.0000	4	8			
BOLT													
<div> <div>Location</div> <div>Loc Qty</div> <div>Loc Code</div> </div>													
ST360 221													
107287 40													
110823 181													
D2570 		Manufactured	No			110	Each	285.0000	8	16			
Bushing													
<div> <div>Location</div> <div>Loc Qty</div> <div>Loc Code</div> </div>													
ST017 285													
66933 1													
67759 82													
68103 202													
D3405-041 		Manufactured	No			110	Each	6.0000	1	2			
Lug Assembly													
<div> <div>Location</div> <div>Loc Qty</div> <div>Loc Code</div> </div>													
ST423 4													
68346 4													
ST474 2													
62227 2													

S
2

S
2

S
2

JB

107287

JB 11/06/15

67759

68970 11/06/21

Picklist Print

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Work Order ID: 70533

Parent Item: D205-641-011

Parent Item Name: Ground Handling Wheel

Start Date: 6/10/2011

Required Date: 6/15/2011

Start Qty: 2.00

Required Qty: 2.00

D3405-043

Manufactured No

110

Each

2.0000



Lug Assembly



2

68343 JB

Location

Loc Qty

Loc Code

ST423

2

974

65703

2

MS21042L4

Purchased

No

110

Each

5,323.000



Nut



4

8

JB 11/06/15

Location

Loc Qty

Loc Code

ST300

5323

116823

23

117441

3000

117601

800

117885

1500

117441

REFERENCE ONLY